

European Committee for Food Contact Materials and Articles (Partial Agreement) (CD-P-MCA)

- 1 **GUIDING PRINCIPLES FOR FOOD CONTACT MATERIALS AND**
- 2 **ARTICLES**
- 3 *Draft*

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Comments should be sent to: FCM.guiding_principles@edqm.eu .	

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20 **1. Purpose and Scope**

21 Resolution CM/Res(201X) Y, its Guiding Principles and the supplementary Technical Guides contribute
22 to the protection of human health by ensuring the safety and quality of food contact materials and articles
23 as defined in Regulation (EC) No 1935/2004, that are not covered by material specific legal provisions
24 or other measures at the European Union (EU) level. The Resolution therefore complements the existing
25 European legislation. This appendix provides general guidance, e.g. on the use of substances in the
26 manufacture of food contact materials and articles, labelling and the need for a declaration of compliance
27 and supporting compliance documentation. It applies to all food contact materials and articles under the
28 scope of the Resolution and to the container-closure-system of medicinal products in cases considered
29 appropriate by the competent authority responsible for granting their marketing authorisation. The
30 supplementing Technical Guides detail the specific implementing provisions and further restrictions for
31 the materials and articles under their scope.

32 **2. Definitions**

33 The definitions of Regulation (EC) No 1935/2004, and where appropriate of Regulation (EU) No
34 10/2011, apply in the context of the Resolution, the Guiding Principles and the respective Technical
35 Guides.

36 In addition, the following definitions apply:

37 *Food contact*: direct (physical contact) or indirect contact of a food contact material or article with a
38 food. Food contact materials and articles can transfer substances to food as a result of physical contact
39 (including set-off), passing through different packaging components or layers in a multi-layer material
40 or passing through the gas phase.

41 *Officially evaluated substances*: substances for which risk assessment has been carried out, according
42 to the principles stated under section 4, by a competent authority of a Council of Europe Member State
43 or relevant European authority.

44 *Overall release limit (ORL) or overall migration limit (OML)*¹: the maximum permitted amount of non-
45 volatile substances released from a material or article into food simulants.

46 *QM*: the maximum permitted quantity of a substance in the final material or article expressed as mass
47 per mass concentration.

48 *QMA*: the maximum permitted quantity of a substance in the final material or article expressed as mass
49 per surface area in contact with food.

50 *(Quantitative) structure-activity relationship ((Q)SAR)*: a simplified mathematical representation of
51 complex chemical-biological interactions that seeks to predict the physicochemical and biological

¹ The term 'OML' is especially used in connection with polymeric materials (e.g. plastics), whereas the term "release" is understood to designate any mechanism of substance transfer from a food contact material and article to food. In the context of this this Guiding Principles the general term 'release' is used for substance transfer from food contact materials and articles to food, including polymeric materials.

52 properties of molecules. It quantitatively relates the properties of a chemical (encoded in its chemical
53 structure) to a physical property or to a biological effect (e.g. a toxicological endpoint).²

54 *Set-off*: transfer of substances to food from the non-food contact side of a food contact material or article
55 through contact of the non-food contact surface with the food contact surface, e.g. during storage
56 (stacking or reeling).

57 *Specific release limit* (SRL)³ or *specific migration limit* (SML): the maximum permitted amount of a
58 given substance released from a material or article to food or food simulants.

59 **3. General Requirements**

60 Food contact materials and articles shall be manufactured in accordance with Article 3 (1) of Regulation
61 (EC) No 1935/2004 in compliance with good manufacturing practice so that, under normal or
62 foreseeable conditions of use, they do not transfer their constituents to food in quantities which could:

63 a. endanger human health; or

64 b. bring about an unacceptable change in the composition of the food; or

65 c. bring about a deterioration in the organoleptic characteristics thereof.

66 In addition, food business operators, throughout the supply chain, shall ensure that they use food contact
67 materials and articles in a way that transfer of substances to foods from these materials and articles
68 during food production, food preparation, handling, storage, and food consumption is of no concern.

69 **3.1 Substances used in the manufacture of food contact materials and articles**

70 In the manufacture of food contact materials and articles, substances may only be used after risk
71 assessment has been performed according to the principles stated hereafter under section 4; assessment
72 includes consideration of any impurity, reaction and/or degradation products that may be present in the
73 final material or article.

74 Substances can be used in the manufacture of food contact materials and articles, in compliance with
75 any restrictions applicable to them, if they meet any of the following criteria:

76 A. They are agreed between competent authorities of the Council of Europe member States
77 concerned, in accordance with the procedures for the elaboration of lists of officially evaluated
78 substances, or

79 B. Their use is in compliance with material-specific provisions in EU or national legislation or
80 official recommendations, as specified in the respective Technical Guide; or

81 C. Absence of their release to food and absence of release to food of their impurities, known
82 reaction or degradation products can be demonstrated with reasonable statistical certainty by a
83 method of analysis in accordance with Article 34 of Regulation (EU) 2017/625 with a limit of
84 detection not higher than 0.01 mg/kg. This limit shall apply to a group of compounds, if they

² See Joint Research Center (JRC): <https://eurl-ecvam.jrc.ec.europa.eu/glossary/glossary/q-sars-quantitative-structure-activity-relationships>; <https://qsar.db.jrc.ec.europa.eu/qmrf/>

³ The term 'SRL' was introduced in the context of metals and alloys used in food contact materials. Whereas the more general term 'release' may be applied to various materials, the term 'migration' is especially used in connection with polymeric materials (e.g. plastics), where release is commonly dominated by physical processes such as diffusion.

85 are structurally and toxicologically related, in particular isomers or compounds with the same
86 relevant functional group.

87 The substances used based on criterion 3.1 C and their impurities and known reaction or
88 degradation products shall not belong to either one of the following categories (i.e. for
89 substances belonging to the following categories the detection limit of 0.01 mg/kg does not
90 apply):

- 91 - substances in nano-form⁴,
- 92 - substances classified as “carcinogenic”, “mutagenic” or “toxic to reproduction” in
93 accordance with the criteria set out in sections 3.5, 3.6 and 3.7 of Annex I to Regulation
94 (EC) No 1272/2008 of the European Parliament and the Council,
- 95 - substances which are assessed to be genotoxic, or predicted to be genotoxic using accepted
96 (Q)SAR models in case that valid data (i. e. complying with the European Food Safety
97 Authority’s (EFSA) criteria) confirming absence of genotoxicity are not available.

98 Criterion 3.1 C applies without prejudice to applicable European and national provisions, or the
99 provisions set out in the applicable Technical Guide.

100 In case that none of the criteria A, B, C is met and without prejudice to applicable European and national
101 provisions, or the provisions set out in the applicable Technical Guide, substances may be used in the
102 manufacture of food contact materials and articles, if they are risk assessed in accordance with section
103 4 by or on behalf of the responsible business operator and in compliance with Article 3 of Regulation
104 (EC) No 1935/2004.

105 **3.2 Restrictions: specific release (or migration) and overall release (or migration), QM** 106 **and QMA**

107 3.2.1 Food contact materials and articles should not transfer their constituents to foodstuffs or food
108 simulants in quantities exceeding the limits set out in relevant Technical Guides or, if not specified in a
109 Technical Guide, in national legislation or recommendations (i. e. specific or overall release or migration
110 limits or restrictions for the material composition to limit the amount of certain components referred to
111 as “QM” and “QMA”).

112 3.2.2 A generic specific release or migration limit of 60 mg/kg applies to those listed substances for
113 which no specific release or migration limit or other restrictions are provided in the relevant Technical
114 Guide, if not indicated differently.

115 **3.3 European Committee for Food Contact Materials and Articles (CD-P-MCA)**

116 The CD-P-MCA, in accordance with its terms of reference and resources permitting, prepares technical
117 guidance that supplements the guiding principles of the Resolution. Further to section 3.1 A, the
118 Committee agrees on the procedures for creating, publishing and updating lists of officially evaluated
119 substances.

120 When new substances are subject to assessment and/or authorisation for use in the manufacture of food
121 contact materials and articles, member States are advised to share relevant information with the CD-P-
122 MCA with a view to updating any lists of evaluated substances as indicated in 3.1 A.

⁴ Nanomaterials as defined in Commission Recommendation 2011/696/EU of 18 October 2011 on the definition of nanomaterials (OJ L 275, 20.10.2011, p. 38).

123 **4. Risk Assessment**

124 Safety evaluations of substances used in food contact materials and articles shall be in accordance with
125 internationally recognised scientific principles on risk assessment, and follow, where applicable, the
126 EFSA guidance(s) such as the EFSA Note for Guidance on plastic food contact materials⁵. The safety
127 evaluations shall also take into account non-intentionally added substances (NIAS) as defined in Article
128 3 (9) of Regulation (EU) No 10/2011.

129 **5. Labelling**

130 Food contact materials and articles not yet in contact with food when placed on the market shall be
131 labelled in accordance with Article 15 of Regulation (EC) No 1935/2004 to ensure safe and appropriate
132 use. The label shall be sufficiently clear to avoid any misuse or misinterpretation. It shall not mislead
133 consumers and does not rule out reasonably foreseeable uses that consumers would normally expect for
134 such a material or article, especially when dealing with repeated use articles.

135 **6. Traceability**

136 Traceability of food contact materials and articles shall be ensured at all stages in accordance with
137 Articles 15 and 17 of Regulation (EC) No 1935/2004.

138 **7. Good Manufacturing Practice**

139 Food contact materials and articles shall be manufactured in accordance with Regulation (EC) No
140 2023/2006 on good manufacturing practice for materials and articles intended to come into contact with
141 food. If appropriate, guidelines on good manufacturing practices developed by trade and producer
142 associations can also be taken into account without prejudice to any applicable member state legislation.

143 **8. Supporting Documents and Declaration of Compliance**

144 **8.1 Documentation of compliance (supporting documents)**

145 Appropriate documentation demonstrating that food contact materials and articles under the scope of
146 the Resolution comply with the requirements applicable to them must be compiled as “documentation
147 of compliance” by the business operator responsible.

148 At every step of manufacturing food contact materials and articles, compliance shall be demonstrated a)
149 for each substance introduced, including its impurities and the reaction and degradation products which
150 may be formed, and b) for the materials and articles resulting from this manufacturing step.

151 The compliance documentation is a record of especially:

- 152 - the substance(s) used and relevant risk assessment, the process(es) applied, and the reaction(s)
153 and treatment(s) performed;

⁵ Note for guidance for the preparation of an application for the safety assessment of a substance to be used in plastic food contact materials:

<https://efsa.onlinelibrary.wiley.com/doi/epdf/10.2903/j.efsa.2008.21r>;

<https://efsa.onlinelibrary.wiley.com/doi/epdf/10.2903/j.efsa.2011.2379>;

<https://efsa.onlinelibrary.wiley.com/doi/epdf/10.2903/j.efsa.2017.5113>.

- 154 - the safety of any released substances, relevant impurities and reaction and degradation products,
155 and evidence for compliance with the applicable requirements supported with data or other
156 adequate reasoning, taking into account the maximum level of release;
157 - if applicable, the conditions and results of migration/release testing, i.e. the description and
158 validation of the applied analytical methods, raw data, calculations, including modelling,
159 descriptions and data of toxicological tests as well as reasoning used for the conclusion.

160 The compliance documentation is made available without delay to the competent authorities on their
161 request.

162 The compliance documentation may be confidential; however, protection of information in the
163 documentation must not compromise the safety of food contact materials and articles and must not
164 prevent a business operator from disclosing safety information related to released substances and
165 conditions of use in the declaration of compliance.

166 **8.2 Declaration of compliance**

167 Food contact materials and articles under the scope of the Resolution are to be accompanied by a
168 declaration of compliance.

169 The declaration of compliance means that the manufacturer assumes responsibility for the suitability for
170 food contact, including the safety of all released substances or, whenever applicable, explicitly informs
171 the subsequent business operator in the supply chain of the compliance work that needs to be completed.
172 The declaration also specifies the limitations to the applications, further processing and treatments as
173 well as conditions of food contact and is based on the documentation referred to under 8.1.

174 The declaration of compliance provides all relevant information to enable subsequent business operators
175 along the supply chain to carry out any additional compliance work in order to deliver safe and compliant
176 food contact materials and articles.

177 A declaration of compliance is issued at all stages of manufacture and processing of food contact
178 materials and articles. It is available at all marketing stages, other than the retail stage, and comprises,
179 at least (if applicable) of:

- 180 • identity and address of the business operator issuing the declaration of compliance;
- 181 • the date the declaration was issued;
- 182 • identity and address of the manufacturer or importer of the food contact material/article;
- 183 • identity of the food contact material/article (final or intermediate) or substance intended for the
184 manufacture of those (chemical name or description and trade name);
- 185 • whenever applicable, a statement that the substances used are specified:
- 186 a) in the corresponding Council of Europe list of officially evaluated substances, or
187 b) in European or national legislation or official recommendations as referenced in the
188 respective Technical Guide, providing the exact reference;
- 189 • whenever applicable, a statement that
- 190 o risk assessment has been performed by or on behalf of the business operator for
191 substances that are detailed in the compliance documentation;
- 192 o the use of these substances does not infringe relevant EU or national legislation or
193 official recommendations;

- 194 ○ the use of these substances is not in conflict with the provisions set out in the
195 applicable Technical Guide;
- 196 • confirmation that the food contact material or article (final or intermediate) or substance
197 intended for the manufacture of any material or article complies with the applicable legal or
198 other relevant provisions and requirements laid down in the “Guiding Principles” and in the
199 applicable complementing Technical Guide;
- 200 • adequate information relative to the substances used or degradation or reaction products thereof,
201 for which restrictions and/or specifications are laid down in the applicable legal and other
202 relevant provisions;
- 203 • adequate information relative to the substances which are subject to a restriction regarding their
204 use in food (dual use additives);
- 205 • specifications and conditions ensuring safe use of the food contact material/article (e.g. types of
206 foods for which it can be used, maximum temperature conditions, duration of contact, repeated
207 or single contact, the highest food contact surface area to volume ratio for which compliance
208 has been verified);
- 209 • information on substances used, impurities and/or reaction and degradation products, which also
210 could be generated at later production stages, for which further compliance work needs to be
211 conducted at the next stages of the supply chain to ensure compliance of the final product; and
- 212 • any additional requirements for particular types of food contact materials/articles specified in
213 the respective Technical Guides, if applicable.
- 214 The written declaration is renewed in the event that substantial changes are made to the composition or
215 to the production process that may affect substance release from materials/articles, or as a response to
216 relevant scientific or regulatory developments.

217 **9. Compliance Testing**

218 Compliance of the food contact materials and articles with the relevant provisions and restrictions shall
219 be verified by appropriate scientific methods in accordance with Regulation (EU) 2017/625. This may
220 include experimental testing or theoretical calculations.

221 Tests on release from the material or article into foodstuffs are carried out under the reasonable worst-
222 case conditions during manufacture, storage, distribution and normal or foreseeable use, with respect to
223 time, temperature and composition of the foodstuff.

224 When it is not possible to test release into foodstuffs, food simulants are used to imitate the respective
225 foodstuffs. Food simulants and conditions of contact are selected in such a way that release is at least as
226 high as into food. Specifications for the choice of simulants and test conditions may be laid down in the
227 relevant Technical Guides.

228 For verification of compliance with the SML or SRL, solely release from food contact materials and
229 articles (not contamination from any other sources) is taken into account.

230 **10. Technical Guides**

231 The Technical Guides supplementing the Resolution⁶ cover specific and detailed material requirements
232 and principles and present a harmonised state-of-the-art approach as regards safety and quality of food
233 contact materials and articles. However, they shall not prevent governments from maintaining, adopting
234 or implementing stricter rules and provisions.

235 Technical Guides may cover the following areas:

- 236 • general provisions (especially purpose/scope, additional definitions);
- 237 • specific requirements related to the particular material, including particular labelling, if
238 applicable;
- 239 • if applicable, officially evaluated substances used for the manufacture of the particular type of
240 food contact material and article including relevant restrictions and specifications applicable to
241 them;
- 242 • if applicable, material-specific provisions in European or national legislation or official
243 recommendations;
- 244 • testing conditions and methods of analysis;
- 245 • additional information relating to the declaration of compliance, if applicable.

246 Technical Guides are published under the aegis of the EDQM and will be regularly updated, as
247 necessary, by the CD-P-MCA.

⁶ Technical Guides are available from the EDQM Secretariat.