



### Structure

- Part I. Council of Europe, EDQM and European Pharmacopoeia
- Part II. Tests for bacterial endotoxins
- Part III. A brief history of Ph. Eur. Chapter 2.6.32
- Part IV. Chapter 2.6.32: What conditions need to be met, What needs to be verified, is validation required?
- Part V. Is chapter 2.6.32 legally binding?
- Part VI. Alternative method
- Part VII. What is next?
- Part VIII: Does the use of rFC contribute to the 3Rs?
- Conclusion

#### how far have we come, how far have we to go?

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### **Test for bacterial endotoxins** • Bacterial endotoxins (chapter 2.6.14) Uses a 'natural' reagent: LAL = Limulus amoebocyte lysate from the horseshoe crab Limulus polyphemus or Tachypleus tridentatus • 1979: first discussions on the topic • 1987: first publication of the chapter in the Ph. Eur: chapter V.2.1.9 Bacterial endotoxins (11 fascicule, 2<sup>nd</sup> Edition) • 1992: first discussions engaged towards International Harmonisation between USP, JP and Ph. Eur. • 2000: sign-off by PDG (coordinating pharmacopoeia: JP) edom 10 © EDQM, Council of Europe, 2021. All rights reserved.

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# Initial phase 2006-2013

- 2006: first brought to the attention of EDQM
- 2008: added to the work programme of the European Pharmacopoeia
- 2013: withdrawn from the work programme
- > only one rFC assay kit available
- > more data on multi-product applications were needed

Additional information required before engaging on this topic





# 2016: Opening the door...

# New sentence in chapter *5.1.10* Supplement 8.8 (07/2016):

"The use of alternative reagents such as recombinant factor C as a replacement to the amoebocyte lysate eliminates the use of a reagent extracted from live animals."







# **2017: The revival**

# **1.** Is the information available sufficient for the chapter to be included in the Ph. Eur.?

Has the situation changed since September 2013, i.e. is the range of products on which validation has been performed sufficiently wide to start the elaboration of a Ph. Eur. general chapter

#### YES

>Can the validation data be provided to the EDQM?

#### YES

Can the writing of such chapter be made independently from the use of a specific commercial reagent?

#### YES

>Are there any major feasibility issues anticipated?

#### NO





# Chapter 2.6.32: now an official method of the Ph. Eur.

- Supplement 10.3 (Publication: 1 July 2020; implementation: January 2021)
- Recognised as an official method by the 39 member states of the Ph. Eur. and the EU
- Stand-alone chapter, not referenced in any monograph
- Describes a BET that uses a rFC based on the gene sequence of the horseshoe crab, and a fluorimetric end-point detection method

#### Chapter 5.1.10: Guidelines for using the test for bacterial endotoxins

- Revised to reflect the adoption of chapter *2.6.32* and clarify requirements for the introduction of rFC assays by users of the Ph. Eur. (Publication in Suppl. 10.3)
- Implication for users: facilitated implementation









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#### 2.6.32. Test for bacterial endotoxins using recombinant factor C 2.6.32. Test for bacterial endotoxins using recombinant factor C EUROPEAN PHARMACOPOEIA 10.3 EUROPEAN PHARMACOPOEIA 10.3 4. PREPARATION OF THE STANDARD ENDOTOXIN SOLUTIONS ng After vigoeously mixing the standard endetoxin sto prepare appropriate serial dilations of this solution water for BET. Use the solutions as soon as possible to avoid loss o by adsorption. are met: attare at the - the absolute value of the correlation coefficient of the standard curve generated using solution C is greater than or equal to 0.980; 5. PREPARATION OF THE TEST SOL PREPARATORY TESTING mixture employed, or it is limit of the rFC employed 2021:20632 substances or medicinal products a Source substances or preparations in dissolved or diluted in other aqueo adjust the pH of the text solution ( the pH of the mixture of the reager within the pH range specified by th e test method is required when any changes experimental conditions that are likely to salt of the test. 2.6.32. TEST FOR BACTERIAL under the statistic of a within the pit of the indiste of a within the pit of the indiste of a within the pit of the indiste of a statistic but within the pit of the statistic but within the pit of the indiste of a statistic but within the pit of the indiste of a statistic but within the pit of the indiste of a statistic but within the pit of the indiste of a statistic but within the pit of the indiste of a statistic but within the pit of the indiste of a statistic but within the pit of the pit of the indiste of a statistic but within the pit of the indiste of a statistic but within the pit of the pit of the indiste of a statistic but within the pit of the p st be carried out for each lot of recombinant on 6. DETERMINATION OF THE MAXIMUM 1986, DILUTION andotaxin limit × concentration of test solution is limit: the endotoxic limit for active substances interact for the second M = maximum recommended bolus dose of product per kilogram of body mass. Reagents: rFc at least 2 replicates of these resolutions in the test lat manufacturer (volume of test it est lat instance, volume ratio of test it est lat instance, reculation time, etc.). The test is considered valid w are nest: e the reagents according to the test kit ractions. Store the reagents, refrigerated or of biological act which Number of (1) the results obtained with solution in the medicates requirements for validation defin Not loss than 2 (2) the endotoxin recovery, Not loss than 2 concentration found in solu oin limit is specified by volume OF THE STANDARD INDOTOXIN Make for HET Each concentra-tion not loss than 2 (3) the m expressed in International Units (IU). The IU of the International Standard is stated by Fluorimetric test solution, which may be dilated but not enco national Unit (IU) of endotoxin is equal to sit (EU). postry product control) - preparation to be examined dilation as solution 5, containing added endotonis at a regult to remark the middle of the mandaed curve -standard endotonis notificities of the preduct. detection ions in the package leaflet and on the Guidelines on the test for bacteria general chapter 5.1.10.

# Ph. Eur. General notices

## Validation of pharmacopoeial methods

The test methods given in monographs and general chapters have been validated in accordance with accepted scientific practice and current recommendations on analytical validation. Unless otherwise stated in the monograph or general chapter, validation of the test methods by the analyst is not required.





The 'empty shell' conce	pt applied to the	e test for sterility
	2.6.1	<ul> <li>✓ Official pharmacopoeial method</li> <li>✓ Culture media: sterility, growth promotion test</li> </ul>
	<i>2.6.1</i> applied to a specific	<ul> <li>`Method suitability test'</li> </ul>
	article	Product-specific validation
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2.6	32. Test for bacterial endotoxins using recombinant fact	er C EUROPEAN PHARMACOPOEIA 10.3	1		EUROPEA	IN PHARMACOPOEIA 10.3 2.6	32. Test for bacterial endotoxins using recombinant factor 6	c
			and the second					1
3-2- Vali	<ol> <li>Method validation idation is carried out according to the general</li> </ol>	4. PREPARATION OF THE STANDARD ENDOTOXIN SOLUTIONS	1000	and the second	RFUr <sub>out peter</sub>	<ul> <li>fluorescence of the reagent mixture at the end of the incubation period;</li> </ul>	The test is considered valid when the following conditions are met:	
neco to th in w The	recommendations of general chapter 5.1.6 and according to the recommendations specific to cell-based preparations in section 3-1.2 for asternated growth-based methods. The sensitivity of these approaches must be validated	After vigoreously mixing the standard endotoxin stock solution, prepare appropriate serial dilations of this solution using water for IRU. Use the solutions as soon as possible to avoid loss of activity	C. 1996	1	RFU <sub>10</sub> The test is	<ul> <li>fluorescence of the reagent mixture at the start of the incubation period.</li> <li>carried out at the incubation temperature ded by the text is: manufacturer (normhy 27 ± 1 °C).</li> </ul>	<ul> <li>the absolute value of the correlation coefficient of the standard curve generated using solution C is greater than or equal to 0.580;</li> </ul>	thods white
a mio	ro-organisms during pre-incubation.	by adsorption.	and the second second		8. PREPAR	ATORY TESTING	<ul> <li>the result with solution D does not exceed the limit of the black value required in the description of the rongent</li> </ul>	2. Ma of M
	01/2021:20632	To real index poor of the list of output poor of during active substances or medicinal products using water for BET. Some substances or preparations may be more appropriately dassived or diluted in other appears solutions. If necessary, adjust the rel of the taxt solution for dilution thereof to the	1 Aleran	Preparator technique i the standar does not in Validation	Preparatory tests are conducted to ensure that the fluorometric technique is valid. These tests demonstrate that the criteria for the standard curve are statistical (8-1) and that the test solution does not interfere with the test (8-2). Validation of the test metrical is neutrinoi scheme are downs.	mixture employed, or it is less than the endotoxin detection limit of the HC employed. Calculate the mean recovery of the added endotoxin by subtracting the mean endotoxin concentration in the solution (f) any) (calculation A, Table 2-6.32-1) from that in the solution	-	
2.6 EN	5.32. TEST FOR BACTERIAL NDOTOXINS USING RECOMBINANT	the pH of the mixture of the reagarit(s) and test solution falls within the pH range specified by the test kit manufactment, usually 6.0 to 8.0. The pH may be adjusted by the use of acid, base or a saitable buffer, as recommended by the test kit manufacturer. Acids and buses may be prepared from	1	a	are made t influence t 8-1. ASSU CURVE	o the experimental conditions that are likely to he result of the test. RANCE OF CRITERIA FOR THE STANDARD	containing the added endotoxin (solution B, Table 2.6.32-1). The test solution is considered free of interfering factors if, order the conditions of the test, the measured concentration of the endotion added to the test solution is within 50-200 pc	
The fack grm	ICTORC i test for bacterial endotoxins using recembinant for C (FIC) is carried out to quantify endotoxins from m-negative bacteria. It is performed using FIC based on	concentrates or solids with water for BET in containers free of detectable endetoxin. Buffers must be valished to be free of detectable endetoxin and interfering factors. 6. DITERMINATION OF THE MAXIMUM VALID			Interfect in factor C re Instrument the record	on to carries our for each on or recommunity agent. I sensitivity must be adjusted in accordance with mendations of the test kit manufacturer. Autodatif endotoxis solution, sension at least 3	cent or the known added endotrain concentration, other subtraction of any endotoxin detected in the solution without added endotoxin. When the endotskin recovery is outside the specified range, there is a solution of the solution of the solution of the specified state.	1
Taci rota The end	gets sequence of the horizontoe craft (Linitus porphermus, hypelas brilantaris, Tachphens gigas or Carcinoscorphus endicanda), using a fluceimetric method. Est is carried out in a manner that woods bacterial locom contamination.	DILUTION The maximum valid dilution (MVD) is the maximum allowable dilution of a sample at which the endotratin limit can be determined. Determine the MVD using the following formula:			endotoxin test kit ma desired ran by more th	concentrations within the standard puper in indicated by the mulacturer to generate the standard curve. If the upe exceeds the range indicated by the manufacturer on 2 log <sub>40</sub> additional standards must be included to the low increases in the sume. Perform the test select	the revision to considered to communimizer registering actors. Repeat the lead using a preader dilution, not exceeding the MVD. Furthermore, interference of the test solution or dilute test solution (not exceeding the MVD) range be eliminated by suitable validated treatment, such as filtration, neutralisation,	
1. 0	QUIPMENT	endetexin limit × concentration of test solution	State of the local division of the local div		at least 3 recommen	eplicates of each standard endotoxin solution as ded by the manufacturer (volume ratios, incubation	cartysis, heat irrestment or endotourn-specific binding sops (enrichment of endotoxin from the test solution prior to detertion in the absence of the interfering matrix). To establish	
Dep a dr min plass for a free	pyrogenate all glassroace and other heat-stable equiprnent in ry-heat oven using a validated process. A commonly used itinent time and temperature is 30 min at 250°°C. Where the equiprnent (such or micrositre phase and pipette itys automatic pipettes) is employed, it must be shown to be or detectable endowing and not to instrict with the test.	Enderozie limit, the endotoxin limit for active substances administered parentersBy, defined on the basis of dose, is equal to: $\frac{K}{2}$		and to	time, temp The absolu be greater concentrat 8-2. INTES	erature, pH, etc.). te value of the correlation coefficient, [r], must than or equal to 0.986, for the range of endotoxin tions prepared. REFERSE INCEORS	that the treatment down discripted distinction interference without loss of endotoxins, report the test for hatterforing factors using the preparation being examined to which the memory obstructions have been added and which less them been substituted to the chosen treatment.	
2. 8	REAGENTS	M K = threshold pyrogenic dose of endotoxin per kilogram		1 1 1	As factor C due to B-gl	is absent from the test kit, false-positive results lacan activation are not expected to occur. This	5 UN	
Rea	spents combinist factor C is based on the gene sequence of the	of body mass; $M = \max (\max (\max (p)))$		Martin Sale	other bacte	rial endotoxin quantification methods.	9-1. PROCEDURE follow the procedure described in section 8-2.	
Tack reag mus	hyperas geges or Carcinosceptus redundicanda). All gents, including the fluorogenic substrate and assay buffer, st be free of detectable endotexin.	When the product is to be injected at frequent intervals or infused continuously. If is the maximum total dose administered in a single hour period.			the endote Prepare so Perform th	stin standard curve. lutions Λ, Β, C and D as shown in Table 2.6.32-1 te test on at least 2 replicates of these solutions as	9.2. CALCULATION Calculate the endotoxin concentration of each replicate of solution A using the standard curve generated by the standard	
lif ne man firm	ecessary, prepare the reagents according to the test kit mafactarers's instructions. Store the reagents, refrigerated or ren, as indicated by the manufacturer.	The endotoxin limit for active substances administered pa- renterally is specified in units such as IU(rnl., IU/mg, IU/Unit of biological activity, etc., in memographs. <i>Concentration of (as)</i> addition:			solution ar solution to	reagent test kit ministure, volume reado of test reagent test kit ministure, incubation time, etc.). 'fable 2.6.32-1	The test is considered valid when the following 3 requirements of emet:	
Wat that dete	ter for BET (water for bacterial endotoxins test) ter for injectious R or water produced by other procedures is shown on reaction with the reagent employed at the ection limit of the reagent.	<ul> <li>mg/ml. if the endotoxin limit is specified by mass (R3/mg)</li> <li>Units/ml. if the endotoxin limit is specified by unit of biological activity (R3/Dai),</li> <li>mf (ml if the endotoxin limit is merified by merident by</li> </ul>			Solution A	Zachrissia Sobetion in which Number of concentration and/order in replicates added None Toot solution Not less than 2 2018 - Vince colorism	<ol> <li>the results obtained with solution G comply with the requirements for validation defined in section 8-1;</li> <li>the endotoxin recovery, calculated from the endotoxin parcements form in solution R advance references the</li> </ol>	
3. P STC	PREPARATION OF THE STANDARD ENDOTOXIN	<ul> <li>(IU)mL).</li> </ul>	1			Madde Lost sources. Not see than 2 concentration of the standard	endotoxin concentration found in solution A, is within the range of 50-200 per cent;	
The art o again stan	e standard endotoxin stock solution is prepared from endotoxin reference standard that has been calibrated and the International Standard, for example endotoxin solard ERP. bottorin is entremessed in International Units (III). The	A = the lowest concentration used in the standard curve. 7. FLUORIMETRIC QUANTITATIVE TECHNIQUE. This technique is used to measure the fluorescence (relative fluorescence units, RTU) emitted by a fluorescence stabilization.	C		C D	Other         M least 3         Many for BET         Each concentra- tion (lowest)           tions (lowest)         tion not least than concentration is despected (1)         Not less than 2           None         Many for BET         Not less than 2	3) the result obtained with solution D (negative control) form not exceed the limit of the blank value required in the fosciption of the reagant unitariar complexed, or it is less the endotoxin detection limit of the rFC employed.	
equi the NO	vivalence in 10 of the International Standard is stated by World Health Organization. TE: 1 International Unit (RJ) of endotoxin is equal to interview (PDP).	(reagent) after cleavage by endotrain-activated factor C. It is used as an end-point-fluerescent test. The end-point-fluerescent test is based on the quantitative relationship between the endotronin concentration and			Solution A the MVD, Solution B at the source	<ul> <li>test solution, which may be dilated but not encoding (positive product control) – preparation to be examined dilation en substitutes A, containing added maldatorin at a</li> </ul>	9-3. INTERPRETATION The preparation being cuanized complies with the test if the mean endotoxin concentration of the replicates of solution , effect correction for dilution and concentration, is less than to	
Foll labe stoc	nacempt own (2007. Into the specifications in the package leaflet and on the el for preparation and storage of the standard endotoxin ek solution.	the flaorescence of the reagent mixture at the end of the incubation period, expressed for example as $\Delta RFU$ : $\Delta RFU = RFU_{tadjame} = RFU_{ta}$		1.00	omornitati Solution C in the valid Solution D	ion equal to or near the middle of the standard curve – standard enditorian solution at the concentrations used histors of the method as described in section 8-1. (neptive control) = water for HET.	ndotoxin limit for the product. Guidelines on the test for bacterial endotoxins are given in proreal chapter 5.1.10.	















# Revised chapter 5.1.10

13. REPLACEMENT OF A METHOD PRESCRIBED IN A MONOGRAPH

13-1. REPLACEMENT BY ANOTHER METHOD DESCRIBED IN THE PH. EUR. Replacement of a method prescribed in a monograph by another method described in the Ph. Eur. is

to be regarded as the use of an alternative method in the replacement of a pharmacopoeial test, as described in the General Notices.

The analyst has to demonstrate that a valid test can be carried out on the substance or product concerned.

The alternative method does not have to be re-validated per se, other than in consideration of its use for a specific substance or product in a specific analytical environment and of its equivalence to the prescribed method.

13-2. REPLACEMENT BY A METHOD NOT DESCRIBED IN THE PH. EUR.

Replacement of a method prescribed in a monograph by a method not described in the Ph. Eur. is to be regarded as the use of an alternative method in the replacement of a pharmacopoeial test, as described in the General Notices. '

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# **Next steps**

- Revision of chapter 2.6.14 to include new method G?
- PDG to 'perform a gap analysis of the different approaches of the pharmacopoeias to better understand commonalities and differences' between the three pharmacopoeias.
- Discussion within the PDG is foreseen
- Two possible options:
  - rFC is included in the harmonised chapter => no longer a need for a standalone chapter in the Ph. Eur=> chapter 2.6.32 may be deleted
  - > rFC is not included => there could be several options:
    - Direct reference to 2.6.32 in individual monographs or in general monographs might be considered by the Ph. Eur. Commission => stakeholders would be consulted via Pharmeuropa (revised texts)
    - ✓ Other options? To be discussed...





#### European Convention for the Protection of Vertebrate Animals used for Experimental and other Scientific Purposes



# Introduction to the Ph. Eur.

• Use of animals. In accordance with the *European Convention on the protection of animals used for experimental and other scientific purposes (1986)*, the Commission is committed to the reduction of animal usage wherever possible in pharmacopoeial testing, and encourages those associated with its work to seek alternative procedures. An animal test is included in a monograph only if it has clearly been demonstrated that it is necessary to achieve satisfactory control for pharmacopoeial purposes.

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